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INSTALLATION INSTRUCTIONS  
TAIL LIGHT GUARD PART #T2501  
1998-2004 MERCEDES ML320/ML430

### **PARTS LIST**

1. 1-REAR LIGHT GUARD RIGHT
2. 1-REAR LIGHT GUARD LEFT
3. 4-TWIST NUTS
4. 4-SELF-DRILLING SCREWS #8-18×3/4 “

### **ASSEMBLY**

1. Mount the rear light guards using the factory light screws and a side bracket which fits under the light assembly. Remove the 2 nuts securing the light housing. Pull the light housing back and remove the light (after unplugging the unit).
2. Place the guard to the light assembly and line up the door brackets with the mounting holes on the light assembly. The side brackets should sit on a flat surface at the bottom of the light. Align the guard with the line of light housing, so that the door bracket rests against the side of the light housing. Use the self-drilling screws to secure the side brackets to the bottom of the light.
3. Reinstall the light once the side bracket is in place. Replace the factory nut with supplied nuts and fasten.
4. Check that door brackets are pushed up against the light housing, and make sure the rear door doesn't come into contact with brackets.

### **REAR LIGHT GUARD DRIVER'S SIDE**

