

INSTALLATION INSTRUCTIONS

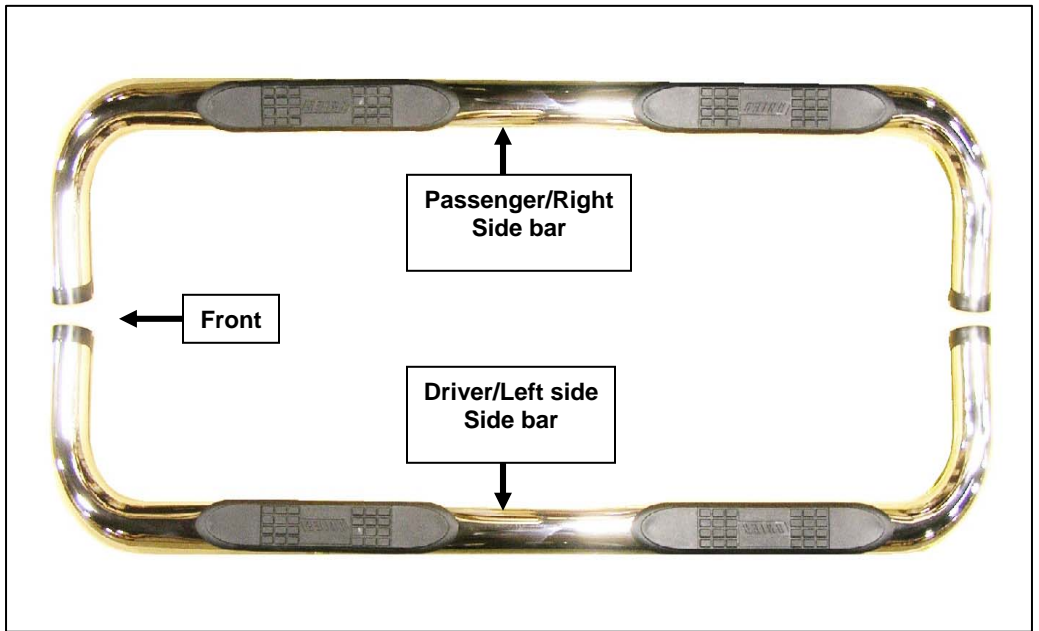
205017 / 205017-2

2009-10 DODGE RAM QUAD CAB 1500

PARTS LIST:

| Qty | Description | Qty | Description |
|-----|--|-----|--------------------------|
| 1 | Driver/Left Side Bar | 6 | 10mm Flat Washer |
| 1 | Passenger/Right Side Bar | 4 | 10mm Lock Washer |
| 1 | Driver/Left Front Mounting Bracket | 4 | 10mm Hex Nut |
| 1 | Passenger/Right Front Mounting Bracket | 2 | 10mm x 30mm Hex Bolt |
| 1 | Driver/Left Rear Mounting Bracket | 4 | 12mm x 120mm Hex Bolt |
| 1 | Passenger/ Rear Mounting Brace Bracket | 4 | 12mm x 44 OD Flat Washer |
| 1 | Driver/Left Front Brace Bracket 02-2010 1500 Quad Cab | 8 | 12mm Lock Washer |
| 1 | Passenger/ Front Brace Bracket 02-2010 1500 Quad Cab | 4 | 12mm x 60mm Hex Bolt |
| 1 | Driver/Left Front Brace Bracket 02-2005 2500/3500 Quad Cab | 4 | 12mm x 37 OD Flat Washer |
| 1 | Passenger/ Front Brace Bracket 02-2005 2500/3500 Quad Cab | 2 | 10mm x 35mm Bolt Plate |
| 1 | Driver/Left Front Brace Bracket 06-2010 2500/3500 Quad Cab | | |
| 1 | Passenger/ Front Brace Bracket 06-2010 2500/3500 Quad Cab | | |

Passenger/Driver Rear Mounting Brackets



Passenger/Driver Front Mounting Brackets



Passenger/Driver Front Brace Brackets 2002-08 1500 Quad Cab



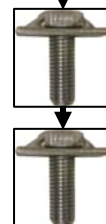
Use these mounting holes for 2002-081500 Quad Cab

Passenger/Driver Front Brace Brackets 2002-05 2500/3500 Quad Cab



Passenger/Driver Front Brace Brackets 2006-09 2500/3500 Quad Cab

Bolt Plate x 2 10mm x 35mm



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
(Note depending on your Vehicles year & model your mounting kit may include brackets not needed, discard these if not used).
- Starting at the Passenger/Right side-front of the vehicle, remove the front factory body bolt & washer.(not re-used) **(Fig 1)**, From the list above select the Passenger/Right side front mounting bracket and secure it with (1) 12mm x 120mm Hex Bolt, (1) 12mm x 44 OD Flat Washer, (1) 12mm Lock Washers **(Fig 1A)**. Snug but do not tighten hardware at this time.
- Moving to the passenger/Right side rear of the vehicle, remove the rear factory body bolt & Isolator plate.(not re-used) **(Fig 2)**, From the list above select the Passenger/Right side rear mounting bracket and secure it with (1) 12mm x 120mm Hex Bolt, (1) 12mm x 44 OD Flat Washer, (1) 12mm Lock Washers **(Fig 2A)**. Snug but do not tighten hardware at this time.
- Next, select the Bolt Plate from the list of parts above, and place the Bolt Plate into the opening on the Passenger/Right side bottom front frame rail **(Fig 3)** shows Bolt plate placed into frame rail.
- Select the Passenger/Right side bar fasten to the front mounting bracket and brace bracket with the included (1) 12mm x 60mm hex bolt, (1) 12mm lock washer, and (1) 12mm flat washer, Secure Brace Bracket to Bolt Plate with (1) 10mm flat washer, (1) 10mm lock washer and (1) 10mm nut. **(Fig 3A)** shows bolt plate attached to brace bracket and sidebar. Snug but do not tighten hardware at this time.
- Install rear of Sidebar to the rear mounting bracket with (1) 12mm x 60mm hex bolt, (1) 12mm lock washer, and (1) 12mm flat washer. Snug but do not tighten hardware at this time.
- Level and align Sidebar properly; then tighten all hardware at this time.
- Repeat steps 2-7 for driver Sidebar.
- Do periodic inspections to the installation to make sure all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

PASSENGER SIDE INSTALLATION PICTURED

