



## Part No. 204019, 204019-2

*Application: 1988-99 GM C/K SERIES PICKUP EXT. CAB  
 1992-00 GM C/K SERIES PICKUP CREW CAB  
 1997-99 GM C/K SERIES PICKUP 3 DOOR  
 1995-99 CHEVY TAHOE 2 DOOR  
 1988-99 GM C/K SERIES PICKUP REG. CAB  
 1992-94 CHEVY BLAZER FULLSIZE 2 DOOR  
 1992-99 GMC YUKON 2 DOOR  
 2001-10 2500/3500 HD REG CAB*

### PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
<b><u>EXTENDED CAB:</u></b>		
1.	STEP BAR - DRIVER, PASSENGER SIDE	2
2.	MOUNT BRACKET - FRONT, REAR	2
3.	FRONT SUPPORT BRACE – DRIVER, PASSENGER SIDE	2
4.	REAR SUPPORT BRACE	2
5.	FRAME CLAMP	2
6.	BOLT PLATES	2
7.	½-13 X 2.00” HEX HEAD BOLT	4
8.	½-13 X 2.50” HEX HEAD BOLT	4
9.	M12-1.75 X 120MM HEX HEAD BOLT	4
10.	½” LOOK WASHER	12
11.	½” SAE FLAT WASHER	14
12.	½” -13 HEX NUTS	4
<b><u>REGULAR CAB</u></b>		
13.	STEP BAR – DRIVER, PASSENGER SIDE	2
14.	MOUNT BRACKETS	4
15.	SPACER TUBES	2
16.	BOLT PLATES	2
17.	FRONT SUPPORT BRACE – DRIVER, PASSENGER SIDE	2

NOTE: FASTENERS LISTED ARE FOR BOTH APPLICATIONS.  
 THERE WILL BE EXTRA FASTENERS LEFT OVER FOR  
 EACH APPLICATION. FASTENERS ARE CONTAINED IN BOLT  
 KITS 60-1092 AND 60-1169.

### TOOLS REQUIRED

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1.	18MM SOCKET	1
2.	¾” SOCKET	1
3.	TORQUE WRENCH	1
4.	RATCHET	1
5.	¾” WRENCH	1

## **INSTALLATION INSTRUCTIONS**

### **STEP 1**

Remove the contents from the box and check for any damage. Verify all parts against the parts list.

### **STEP 2**

Read and understand instructions completely before beginning installation.

### **STEP 3**

Remove existing body mount bolts from underside of cad.

### **STEP 4**

Install front and rear bar brackets with the metric bolts provided. **Leave loose. Figures 1 and 2.**

### **STEP 5**

Locate hole just ahead of slot in bottom surface of frame (just behind front body mount). Slide bolt plate into frame until bolt drops through round hole. (Do not use the slotted hole.) Fasten front brace to belt protruding through hole in bottom of frame. **Figures 1 and 2.**

### **STEP 6**

**Ext cab ½ and ¾ Ton Light Duty Models:** Fasten rear brace to center hole in rear body mount flange. On driver side, be sure all bolts are left loose until step bar is attached to bracket. This will allow for proper adjustment to clear brake cables. Passenger side brace mounts to opposite flange. **Figure 2.**

**HD 2500/3500 Models:** Hook frame clamp around inside of frame. Attach rear support brace to damp using ½-12 x 2.00" hex head bolt, ½" flat washers, ½" lock washer and ½-13 nut. Leave loose.

### **STEP 7**

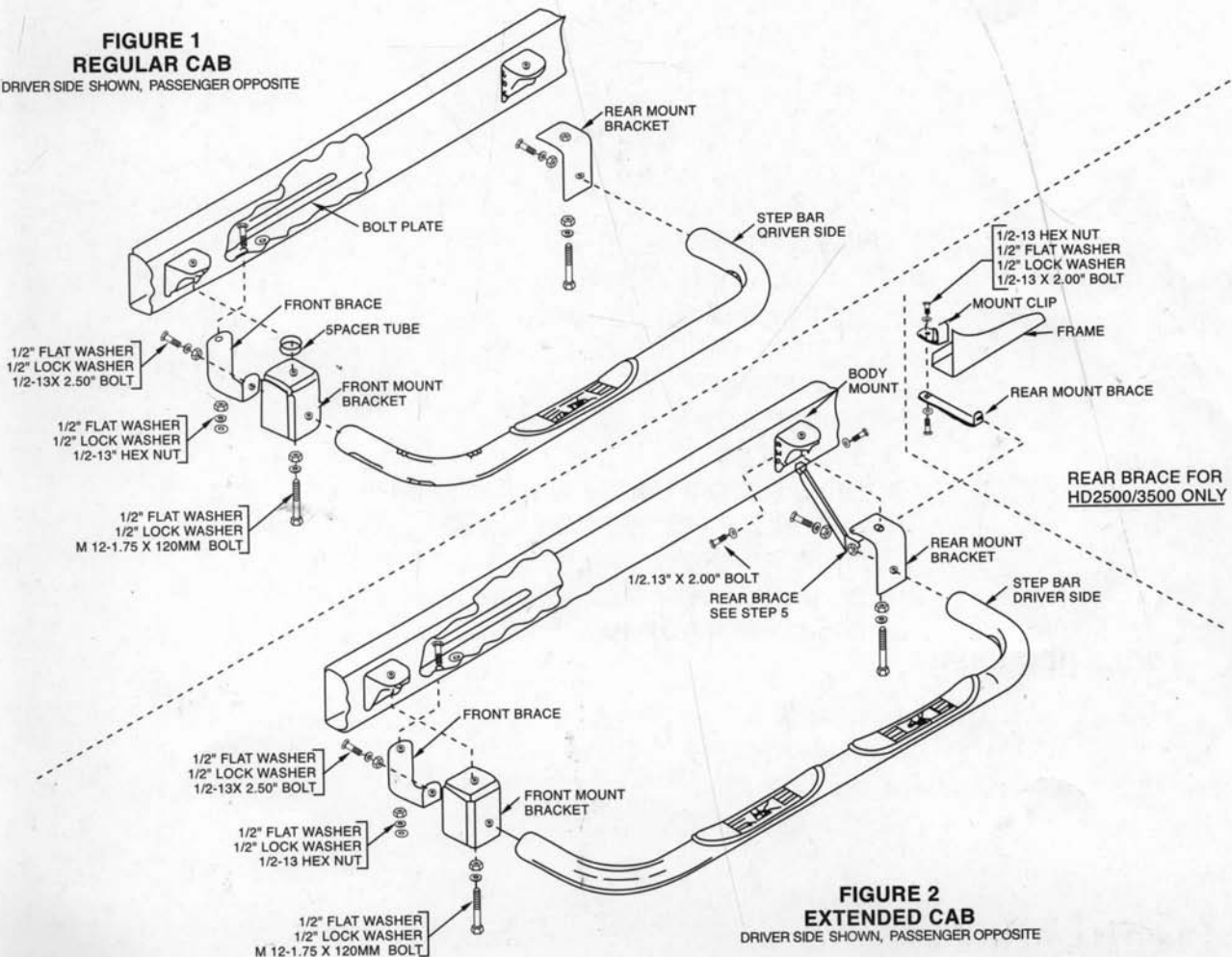
Fasten step bar to mount brackets and support braces. **Figures 1 and 2.** Check to be sure step bar is properly aligned with the truck. Tighten and torque all bolts to 65 Ft.Lbs.

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# FIGURE 1 REGULAR CAB

DRIVER SIDE SHOWN, PASSENGER OPPOSITE



# FIGURE 2 EXTENDED CAB

DRIVER SIDE SHOWN, PASSENGER OPPOSITE