



INSTALLATION INSTRUCTIONS
2002-05 FORD EXPLORER (4DR)
PART # 203011 / 203011-2

PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1.	STEP BAR ASSEMBLY, DRIVER SIDE	1
2.	STEP BAR ASSEMBLY, PASSENGER SIDE	1
3.	MOUNT ASSMEBLY	6
4.	MOUNT BRACE	6
5.	SPACER TUBE	1
6.	5/16-18 X 1.00" HEX HEAD BOLT	17
7.	5/16-18 HEX NUT	11
8.	5/16" FLAT WASHER	28
9.	5/16" SPLIT LOCK WASHER	17
10.	3/8-16 X 2.25" HEX HEAD BOLT	1
11.	3/8-16 X 1.00" BUTTON HEAD BOLT	12
12.	3/8" INTERNAL TOOTH LOCK WASHER	13
13.	3/8" FLAT WASHER	6
14.	3/8" SPLIT LOCK WASHER	1
15.	3/8"-16 HEX NUT	1
16.	5/16" NUT CLIPS	6

NOTE:FASTENERS ARE CONTAINED IN BOLT KIT 60-1219

INSTALLATION INSTRUCTIONS

STEP 1

Remove the contents from the box and check for any damage. Verify all parts against the parts list.

STEP 2

Read and understand instructions completely before beginning installation.

STEP 3

On vehicles with running boards, running boards must be removed. On vehicles without running boards, remove plastic trim and mounting plates fastened to bottom of rocker panel. Use 7/16" socket to remove tin nuts and screw driver to remove plastic clips holding mount plate.

STEP 4

Install front, center, and rear brackets to vehicle rocker panel. Only one bolt is used to secure bracket to rocker panel. **See figure 1 for hole selection.**

STEP 5

Insert one nut clip directly above each bracket into vehicle floor pan. Insert nut clip through square hole so it is positioned over the round hole.

STEP 6

Attach support brace to vehicle floor and to mounting bracket. **See figure 2.** Leave loose. Front bracket on driver side will require support brace to be reversed and spacer and washers placed between bracket and support brace. This will allow clearance for brake cables.

STEP 7

Place step bar on mount tabs extending from brackets. Align holes in the tube with holes in mount tabs. Hold tube in place and hand tighten the hardware attaching step bar to brackets.

STEP 8

Tighten and torque hardware attaching brackets to rocker panel to 17 FT.LBS.

STEP 9

Make sure step bar is properly aligned with vehicle body and that there is clearance between step bar tube and vehicle body. Tighten and torque mounting support braces to 17 FT.LBS and step bar attaching bolts to 30 FT.LBS.

FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

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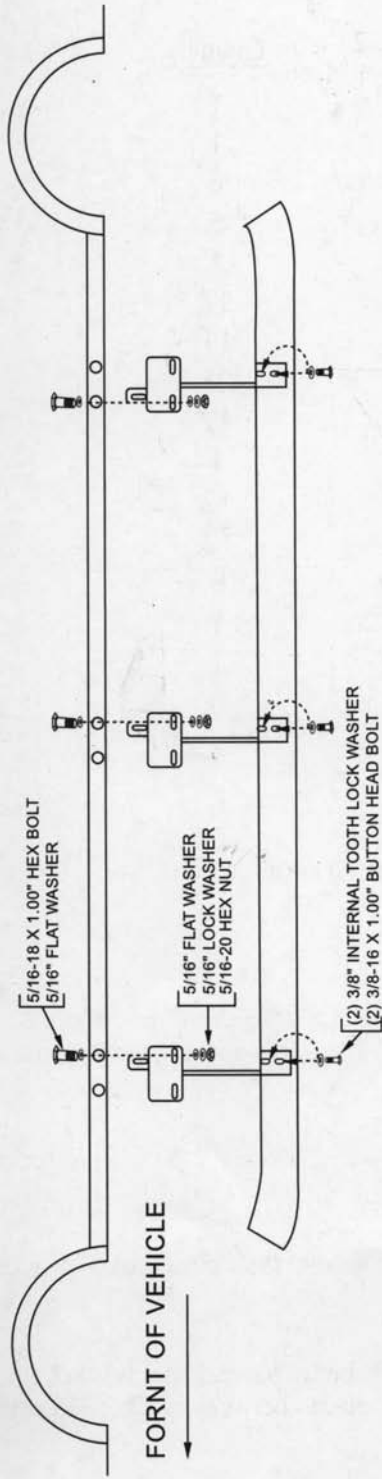


FIGURE 1
DRIVER SIDE INSTALLATION SHOWN
FOR CORRECT HOLE LOCATION

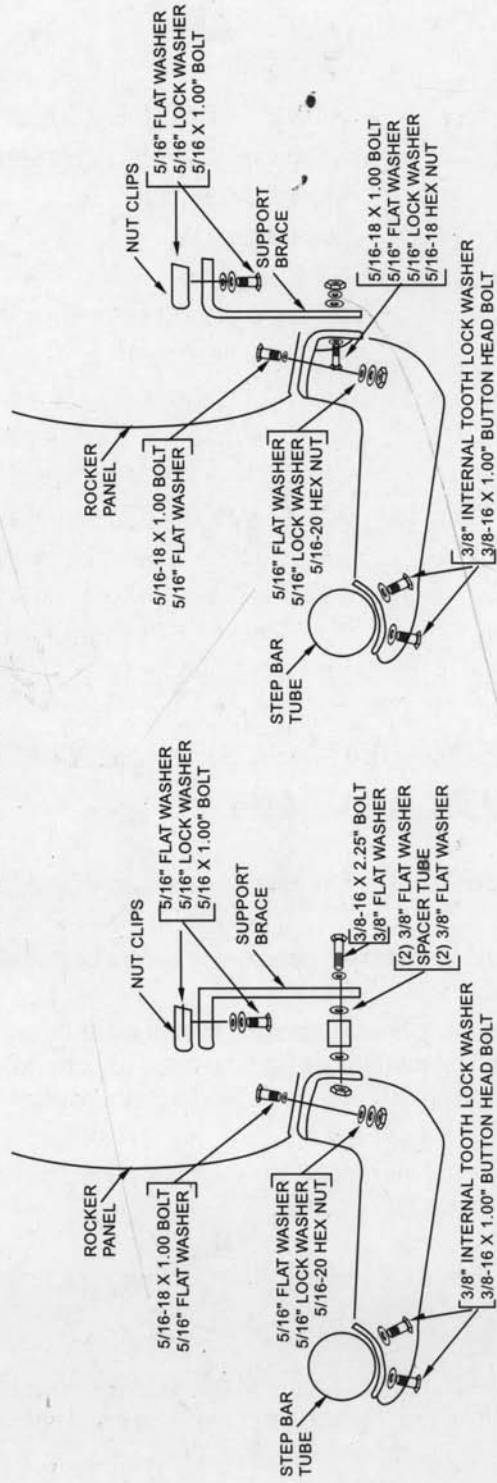


FIGURE 2
DRIVER SIDE FRONT INSTALLATION

INSTALLATION SHOWN FOR
REMAINING BRACKETS