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## **INSTALLATION INSTRUCTIONS**

1999 - 2010 FORD F250/350 SUPERDUTY SUPER CAB 2/4WD  
SIDE BAR PART #203005/203005-2

### **PARTS LIST**

(2) SIDE TUBES WITH STEPS	(4) 1/2" FLAT WASHERS
(2) FRONT MOUNT BRACKETS	(4) 1/2" SPLIT LOCK WASHERS
(2) REAR MOUNT BRACKETS	(12) 3/8" x 1 1/4" HEX HEAD BOLTS
(2) MOUNT BRACES	(24) 3/8" FLAT WASHERS
(4) 1/2" x 2" HEX HEAD BOLTS	(12) 3/8" HEX NUTS

### **PROCEDURE**

1. Begin installation by working on driver side of the vehicle (refer to illustration).
2. Attach the Front Mount Bracket to the inside of the vehicles frame with the pointed side facing forward, as shown in the illustration. Secure the (2) upper holes to frame using (2) 3/8" x 1 1/4" bolts, (4) 3/8" flat washers, and (2) 3/8" nuts. Fasten one end of the Mount Brace to the lower hole on the Front Mount Bracket and the other to existing hole on vehicles chassis, and secure using (1) 3/8" x 1 1/4" bolt, (2) 3/8" flat washers and (1) 3/8" nut, for each end. Hand tighten.
3. Attach the Rear Mount Bracket to the rear of the vehicles frame with the angled side facing forward, as shown in the illustration. Secure to frame using (2) 3/8" x 1 1/4" bolts, (4) 3/8" flat washers, and (2) 3/8" nuts. Hand tighten.
4. Attach Side Tube to Front and Rear Brackets using (1) 1/2" x 2" bolt, (1) 1/2" lock washer and (1) 1/2" flat washer for each bracket, and hand tighten. Adjust Side Tube so that it is level, and tighten all bolts to complete the driver-side assembly.
5. Repeat process for passenger side of vehicle to complete installation.