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## INSTALLATION INSTRUCTIONS

SIDE BAR PART #201001/201001-2  
1999 - 2002 JEEP GRAND CHEROKEE 2/4WD

### **PARTS LIST**

(2) SIDE TUBES WITH STEPS	(8) 1/2" x 1 1/4" HEX HEAD BOLTS
(2) FRONT MOUNT BRACKETS	(4) 1/2" X 2" HEX HEAD BOLTS
(2) REAR MOUNT BRACKETS	(12) 1/2" FLAT WASHERS
(4) THREADED NUT PLATES	(12) 1/2" SPLIT LOCK WASHERS

### **PROCEDURE**

1. Begin installation by working on driver side of the vehicle (refer to Figure 1).
2. Attach both Front and Rear Mount Brackets to Side Bar using (1) 1/2" x 2" bolt, (1) 1/2" flat washer, and (1) 1/2" lock washer for each Mount Bracket. Hand tighten.  
**Note:** Step Pad closer to the end of the tube goes to the rear (see Figure 1).
3. Fasten Front Mount Bracket to vehicles front suspension mount using (2) 1/2" X 1 1/4" bolts, (2) 1/2" flat washer, (2) 1/2" lock washers, and (1) threaded nut plate. Hand tighten.
4. Secure Rear Mount Bracket to vehicles rear suspension mount in the same manner as the front.
5. Adjust Side Tube so that it is level and centered, and tighten all bolts to complete the driver-side assembly.
6. Repeat process for passenger side of vehicle to complete installation.