



(888) 800-ARIES

## INSTRUCTIONS

### MOUNT KIT 224010 (2000-04 CHEVROLET TAHOE/GM YUKON 1500)

<u>QTY.</u>	<u>CONTENTS</u>
2	OVAL SIDE TUBES
2	FRONT BRACKETS
2	REAR BRACKETS
8	1/4" BOLTS
8	1/4" FLAT WASHERS
8	1/4" LOCK WASHERS
8	1/4" HEX NUT

**STEP 1** REMOVE CONTENTS FROM BOX AND VERIFY ALL PART ARE PRESENT. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.

**STEP 2** REMOVE EXISTING 12MM BODY MOUNT BOLTS FROM UNDERSIDE OF CAB. **DO NOT DISCARD!**

**STEP 3** INSTALL BRACKETS AS SHOWN. HAND TIGHTEN (SEE FIGURE 1).

**STEP 4** LINE BRACKET HOLES WITH THE THOSE OF THE OVAL TUBE. ASSEMBLE 1/4" HARDWARE.

**STEP 5** MAKE SURE STEP BAR AND BRACKETS ARE PROPERLY ALIGNED. TIGHTEN AND TORQUE 5/16" HARDWARE TO 19 FT-LBS. AND 1/4" HARDWARE TO 9 FT-LBS.

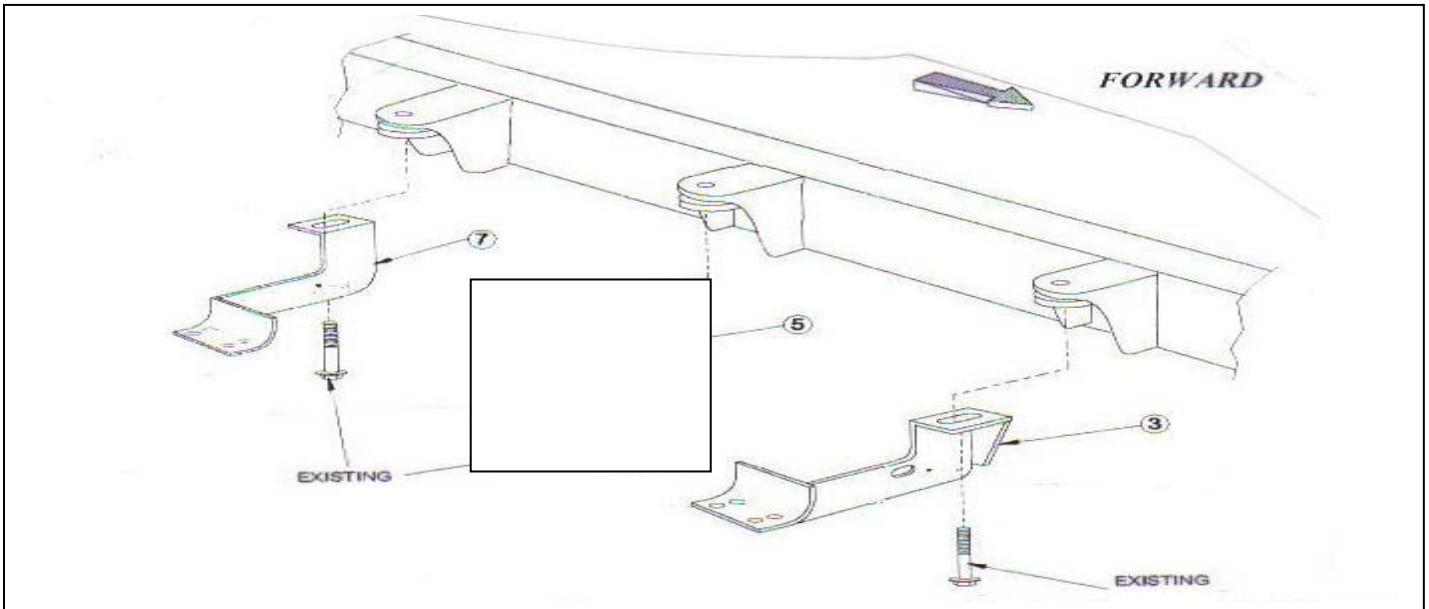


FIGURE 1

**FINISH PROTECTION-** ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

**DISCLAIMER-** BUYER ASSUMES ALL RISK AND LIABILITY WHATSOEVER FROM THE INSTALLATION AND USE OF ARIES PRODUCTS. ARIES PRODUCTS ARE SOLD AS DECORATIVE ACCESSORIES AND SHOULD NOT BE RELIED UPON AS PROTECTION FOR THE VEHICLE OR OCCUPANTS IN THE EVENT OF A COLLISION OR ROLL OVER. ARIES AUTOMOTIVE ASSUMES NO LIABILITY FOR INJURY, LOSS, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN THE EVENT OF A COLLISION OR ROLLOVER.

## INSTALLTION ALERT

General Motors has made changes to their late model 2010 and 2012 Chevrolet Silverado and GMC Sierra Light Duty and Heavy Duty Trucks and these changes affect the installation of our Side Bars.

Currently, all Side Bars manufactured for GM trucks use the factory body mount bolts to attach the bars and brackets to the truck. In years past, GM used a fixed nut that was welded in place to the chassis of the truck. Starting late 2010, GM has now gone to a loose nut that is surrounded by a "Cage Nut" which has two tabs on either side of the nut to keep it from loosening. Along with this cage nut, GM is also using Heavy Duty Loc-tite on the Body Mount Bolts for added protection.

Due to this change, Aries is recommending **EXTREME CARE** when removing the factory body mount bolts from these trucks. **Loosen and re-tighten all body mount bolts by hand! DO NOT use Impact Tools of any kind!** If bolts become increasingly tight as you are loosening them you may need to retighten & loosen the bolt several times to clear the loc-tite from the threads Failure to follow this instruction could cause the body mount bolts to seize and the tabs of the 'Cage Nut' to bend allowing the nut to spin freely inside Chassis floor board!

Most of clients have been installing the existing side bar applications on these new trucks with no issues, but please be sure to follow our recommendation to prevent any installation issues. If you have any questions, please feel free to call our Customer Service Department at 888-800-2743.

