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## **INSTALLATION INSTRUCTIONS**

GRILL/ BRUSH GUARD 4064  
2004-05 CHEVROLET COLORADO/GMC CANYON 2/4WD

### **PARTS LIST**

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|----------------------------|------------------------------|
| (1) FRONT BAR              | (12) 7/16" FLAT WASHERS      |
| (2) FRAME MOUNT BRACKETS   | (6) 7/16" HEX LOCK NUTS      |
| (2) FRAME SUPPORT BRACKETS | (2) TOP BRACKETS             |
| (2) 3/8 BUTTON BOLTS       | (6) 7/16" x 1 1/4" HEX BOLTS |
| (2) 3/8 NYLON LOCK NUTS    | (2) 3/8 FLAT WASHERS         |
| (2) 1/2 X 4 1/2 HEX BOLT   | (4) 1/2 WASHERS              |
| (2) 1/2 NYLON LOCK NUTS    |                              |

### **PROCEDURE**

1. Remove lower valance (plastic) by removing two push pins from side of the lower bumper. Pry the tabs out from the valance and remove.
2. Position passenger side frame bracket to the inside of the frame rail and the frame support bracket to the outer side of the frame rail (longer side to the frame rail) and secure using 1/2 x 4 1/2 fasteners and 7/16 x 1 1/4 fasteners (shown in illustration). Hand tighten and repeat driver side.
3. Loosen the factory bolts 1/4" turn (do not take out bolt) directly between bumper and grill. The bolt pattern on the top support will be positioned in manner shown on illustration (passenger side shown) attach using existing hex bolts.
4. Line up the 2 holes on the lower portion of the Front Bar with the 2 holes of the Frame Mount Brackets (outer edge) and attach using 7/16" x 1 1/4" hex bolts, 7/16" flat washers, and 7/16" hex lock nuts for each side. Hand tighten.
5. Proceed to attach top support brackets to the inner edge of front bumper up rights using the 3/8 x 1 button bolts, and hardware.
6. Align front bar assembly with front of the vehicle and secure all fasteners.
7. Note: If the lower plastic valance is to be reinstalled it will need to be marked, and carefully cut spoiler slots. These slots need to be cut to fit around the frame brackets and front guard uprights. Once this slots are cut, reinstall the plastic spoiler.

**SEE ILLUSTRATION BELOW**

# PASSENGER SIDE SHOWN

