



Installation Instructions Front Bar Part # 3053

2001-04 Ford Ranger XLT/Edge 2/4WD

Parts List

1 – Front bar	2 – ½ x 4 Hex Bolts
2 – Frame mounting brackets	2 – ½ Nylon lock nuts
2 – Support Top Brackets	4 – ½ Washers
8 – 7/16 x 1 ¼ Hex bolts	2 – ¼ x ¾ Screws
8 – 7/16 Hex nuts	2 – ¼ Washers
16 – 7/16 Flat washers	2 – ¼ Lock Nuts

Installing the frame mounting brackets

1. Loosen the two factory nuts located directly behind bumper (outer top edge of frame).
2. Attach mounting frame brackets (6 hole brackets) to the outer edge of frame re-using factory nuts, ½ x 4 hex bolts, ½ nylon lock nuts, and ½ washers. Do not fasten these bolts to tight as you may have to move the brackets around slightly to align the front bar to the bumper.
3. Attach mounting frame brackets (2 hole brackets) to the inner edge of frame using 7/16 x 1 ¼ hex bolts, nuts, and washers.
- 4.
5. With the help of another person, align the front bar to the mounting frame brackets, and fasten using the 7/16 x 1 ¼” hex bolts, 7/16 hex nuts and 7/16 flat washers.

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