



# Applications Guide

for:

STEP BAR ASSEMBLIES  
**35-4008**

2007 -2009 GMC SIERRA 2500/3500

1	Bull Bar	4	8-1.25mm x 25mm Hex Head Bolts
1	Driver/Left Frame Bracket <b>(A)</b>	4	8mm Lock Washers
1	Passenger/Right Frame Bracket <b>(B)</b>	4	8mm ID x 22mm OD x 3mm Flat Washers
		2	1/2" x 1 1/4" Hex Head Bolts
		2	1/2" Lock Washer
		2	1/2" USS Flat Washers

## PROCEDURE:

(C)

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. **NOTE:** It may be necessary to remove/relocate front license plate and license plate bracket. It is not required, but strongly recommended. If local/state law requires a license plate, license plate relocation kit is available.
3. From underside of vehicle, remove the two bolts holding the driver factory tow hook, then remove tow hook from vehicle. **NOTE:** This Bull Bar is not compatible with factory tow hooks, so you will not be reinstalling factory tow hooks back onto vehicle.
4. Determine driver and passenger Frame Brackets. above for bracket. Position driver side Frame Bracket to the inside of the frame rail and secure using the included (2) 1/2" x 1 1/4" Hex Head Bolts, (2) 1/2" lock Washer, and (4) 1/2" USS flat Washers (Fig 1). Do not tighten at this time.
5. Repeat steps 3&4 for passenger side Frame Bracket.

6. attach Bull Bar to Bull Bar Brackets using the included (4) 8mm x 25mm Hex Head Bolts, (4) 8mm Lock Washers, and (4) 8mm Flat Washers (Fig 2). Do not tighten at this time.
7. Level and adjust Bull Bar, then tighten all hardware at this time. **NOTE:** If you can't reach the Bull Bar Bolts (8mm hardware) from behind of bumper and though tow hook cavity,
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.



8mm x 25mm Hex Head Bolt  
8mm Lock Washer  
8mm Flat Washer

